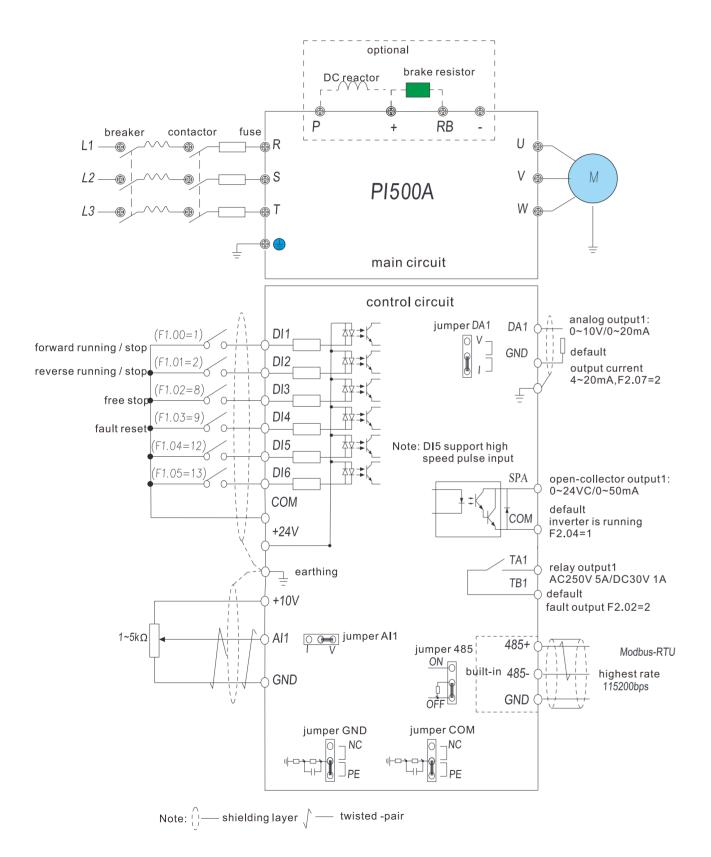
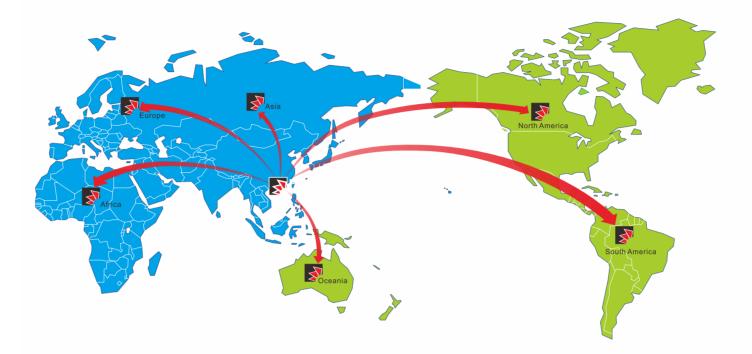
Wiring diagram



Service Network: //





Powtran technology

A manufacturer of motor control intelligent products and devices based on motor design.

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PISOOA series Basic Frequency Inverter





Powtran PI500A series frequency inverter is based on the market demand of small power, small volume and simple speed regulation.

As a basic frequency inverter with compact size and large capacity, PI500A has obvious advantages such as high power density, high EMC specification design and high protective performance. It can be widely used in textile, paper making, wire drawing, winding, CNC, packaging, food, fan, water pump and other industries as well as small automatic machinery.



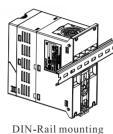
Performance Feature

Compact design

- The optimal design of power density can effectively minimize product volume;
- It supports the seamless installation in the minimum space with the book structure design of the full power section and the same volume;







Installed side by side

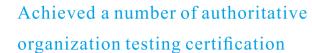
Installation: supports wall mounting and DIN-Rail mounting.

Stable and reliable operation

- High standard EMC design and built-in C3 filter can effectively reduce external interference and meet precise control requirements.
- Fully enclosed frame + independent air duct is designed to isolate the dust and ensure the stable and reliable operation of electronic components for a long time.
- Three anti-paint spraying process, IGBT pin add casing, seismic weak parts of the glue treatment, improve product reliability.

Excellent performance and function

- Larger rated current design, larger overload current and shorter acceleration time; the deceleration process automatically adds the over-excitation function, making the deceleration time shorter.
- Strong over-modulation capability, higher output voltage Strong overload suppression capability ensures that the inverter will not stop due to overload failure at the maximum output;
- Modbus communication is supported and industrial automation networking is easily Support Modbus bus mode, support synchronization control.







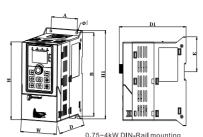


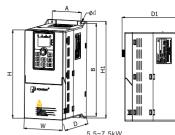
Modbus Speed synchronization function

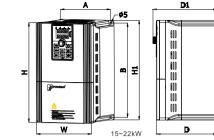
Standard specifications

Items	Function			Specification								
Power Input	Rated voltage			AC 1PH 220V(-15%)~240V(+10%)/AC 3PH 220V(-15%)~240V(+10%) AC 3PH 380V(-15%)~440V(+10%)/AC 3PH 480V(-10%)~480V(+10%)								
	Input frequency			50Hz/60Hz								
	Control system			High performance vector control inverter based on DSP								
	Control method			V/F control, vector control W/O PG								
	Automatic torque boost function			Realize low frequency (1Hz) and large output torque control under the V/F control mode								
	Acceleration/deceleration control			Straight or S-curve mode. Four times available and time range is 0.0 to6500.0s								
control system	V/F curve mode			Linear, square root/m-th power, custom V/F curve								
	Over load capability			G type:rated current 150% - 1 minute, rated current 180% - 2 seconds F type:rated current 120% - 1 minute, rated current 150% - 2 seconds								
	Maximum frequency			1 Vector control:0 to 300Hz; 2 V/F control:0 to 3200Hz								
	Carrier Frequency			0.5 to 16kHz; automatically adjust carrier frequency according to the load characteristics								
	Torque boost			Automatic torque boost; manual torque boost(0.1% to 30.0%)								
	DC braking			DC braking frequency: 0.0Hz to max. frequency, braking time: 0.0 to 100.0 seconds, braking current value: 0.0% to 100.0%								
	Jogging control			Jog Frequency Range: 0.00Hz to max. frequency; Jog Ac/deceleration time: 0.0 to 6500.0s								
	Built-in PID			Easy to realize closed-loop control system for the process control								
	Automatic voltage regulation(AVR)			Automatically maintain a constant output voltage when the voltage of electricity grid changes								
	Self-inspection of peripherals after power-on			After powering on, peripheral equipment will perform safety testing, such as ground, short circuit, etc								
Personalization function	Common DC bus function Quick current limiting			Multiple inverter can use a common DC bus. The current limiting algorithm is used to reduce the inverter over current probability, and improve whole unit anti-interference capability								
	Timing control			Timing control function: time setting range(0min. to 6500min.)								
	Input signal		input terminal	6 digital input terminal, DI5 can be high speed pulse input (0~100kHz square wave)								
		AI1 analog input		1 analog AI1 input terminal, can choose 0~10v or 0~20mA input								
Running		Multi-speed		At most 16-speed can be set(run by using the multi-function terminals or program)								
		Emergency stop		Interrupt controller output								
		Fault reset		When the protection function is active, you can automatically or manually reset the fault condition								
		PID feedbacksignal		Including DC(0 to 10V), DC(0 to 20mA)								
		Output terminal		l collector output terminal SPA; l relay output terminal; l DA1 analog output terminal								
	Output signal	SPA / relay output		each port has 40 signals can be optional, contact capacity of relay:normally open contact 5A/AC 250V;1A/DC 30V								
	Signai	DA1 analog output		l analog output, 16 signals can be selected such as frequency, current, voltage and other, output signal range (0 to $10V/0$ to $20mA$)								
	Running command channel			Three channels: operation panel, control terminals and serial communication port. They can be switched through a variety of ways.								
	Run function			Limit frequency, jump frequency, frequency compensation, auto-tuning, PID control								
	Frequency source			Total 8 frequency sources: digital, analog voltage, multi-speed and serial port. They can be switched through a variety of ways								
Protection function	Inverter protection			Overvoltage protection, undervoltage protection, overcurrent protection, overload protection, overheat protection, overcurrent stall protection, overvoltage stall protection, losting-phase protection (optional), external fault, communication error, PID feedback signal abnormalities, PG failure and short circuit to ground protection.								
Display	LED display keyboard		Running information	Monitoring objects including: running frequency, set frequency, bus voltage, output voltage, output current, output power, output torque, input terminal status, output terminal status, analog AII value, motor actual running speed, PID set value percentage, PID feedback value percentage								
	ne, c		Error information	At most save three error message, and the time, type, voltage, current, frequency and work status can be queried when the failure is occurred								
	Key lock and function selection			Lock part or all of keys, define the function scope of some keys to prevent misuse								
	IGBT temperature			Display current IGBT temperature								
communication	RS485			Built-in RS485								
Temperature Product standard	Environment temperature			-10to 40° C (The environment temperature in $40 \sim 50^{\circ}$ C, please D41derating use)								
	Storage temperature			-20~65°C								
	Environment humidity			Less than 90% R.H, no condensation.								
	Vibration			Below 5.9m/s² (= 0.6g) Indoor where no sunlight or corrosive, explosive gas and water vapor, dust,								
	Application sites			flammable gas, oil mist, water vapor, drip or salt, etc.								
	Altitude			No need derating below 1000m, please derating 1% every 100 m when the altitude is above 3000m								
	Protection level			IP20								
	Product adopts safety standards			IEC61800-5-1:2007								
	Product adopts EMC standards			IEC61800-3:2004								
	cooling method			Forced air cooling								

Installation size







0.75~4kW DIN-Ra	i l mounting	LW	5.5~7	.5kW			L	W		15~22kW	L	D _
inverter model	output power	input current	output current (A)	Dimensions(mm) Installation dimensions (mm)							N.w.	
mverter moder	(kW)	(A)		Н	H1	W	D	D1	Α	В	d	(kg)
PI500A 0R4G1	0.4	5.4	2.5	163	185	90	146	154	65	174	5	1.6
PI500A 0R7G1	0.75	8.2	4									
PI500A 1R5G1	1.5	14	7	163	185	90	166	174	65	174	5	1.8
PI500A 2R2G1	2.2	23	10									
PI500A 004G1	4	35	16	238	260	120	182	190	90	250	5	2.7
PI500A 0R4G2	0.4	4.1	2.5	163	185	90	146	154	65	174	5	1.6
PI500A 0R7G2	0.75	5.3	4									
PI500A 1R5G2	1.5	8	7									
PI500A 2R2G2	2.2	11.8	10	163	185	90	166	174	65	174	5	1.8
PI500A 004G2	4	18.1	16	238	260	120	182	190	90	250	5	2.7
PI500A 5R5G2	5.5	28	25	230								
PI500A 0R7G3	0.75	4.3	2.5		185	90	146	154	65	174	5	1.6
PI500A 1R5G3	1.5	5	3.8	163								
PI500A 2R2G3	2.2	5.8	5.1									
PI500A 004G3	4	10.5	9	163	185	90	166	174	65	174	5	1.8
PI500A 5R5G3	5.5	14.6	13	238	260	120	182	190	90	250	5	2.7
PI500A 7R5G3	7.5	20.4	17									
PI500A 011F3	11	26	25									
PI500A 011G3	11	26	25									
PI500A 015F3	15	35	32	290	/	170	193	203	170	276	5	5.8
PI500A 015G3/018F3	15/18.5	35/38.5	32/37									
PI500A 018G3/022F3	18.5/22	38.5/46.5	37/45									
PI500A 022G3/030F3	22/30	46.5/62	45/60									
PI500A 0R7G4	0.75	4.1	2.5									
PI500A 1R5G4	1.5	4.9	3.7	163	185	90	146	154	65	174	5	1.6
PI500A 2R2G4	2.2	5.7	5									
PI500A 004G4	4	9.4	8	163	185	90	166	174	65	174	5	1.8
PI500A 5R5G4	5.5	12.5	11		260	120	182	190	90	250	5	2.7
PI500A 7R5G4	7.5	18.3	15	238								
PI500A 011F4	11	23.1	22									
PI500A 011G4	11	23.1	22									
PI500A 015F4	15	29.8	27	290	/	170	193	203	170	276	5	5.8
PI500A 015G4/018F4	15/18.5	29.8/35.7	27/34									
PI500A 018G4/022F4	18.5/22	35.7/41.7	34/40									