

1. Range of application:

This specification is applied to lifepo4 40152S batteries.

2. Product name and models:

2.1 Name: Cylindrical lifepo4 battery

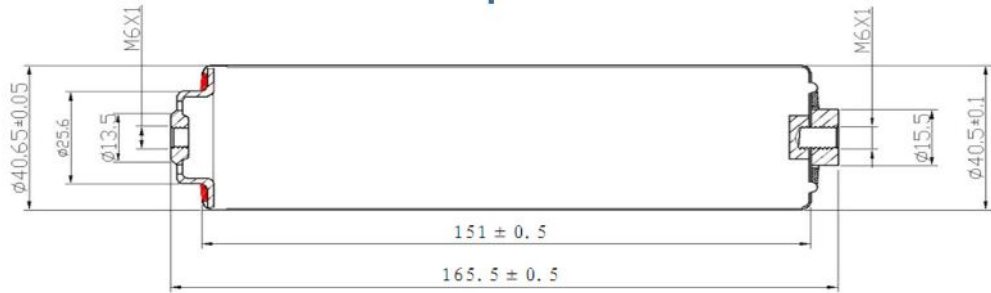
2.2 Model: LFP-40152S

3. Specifications:

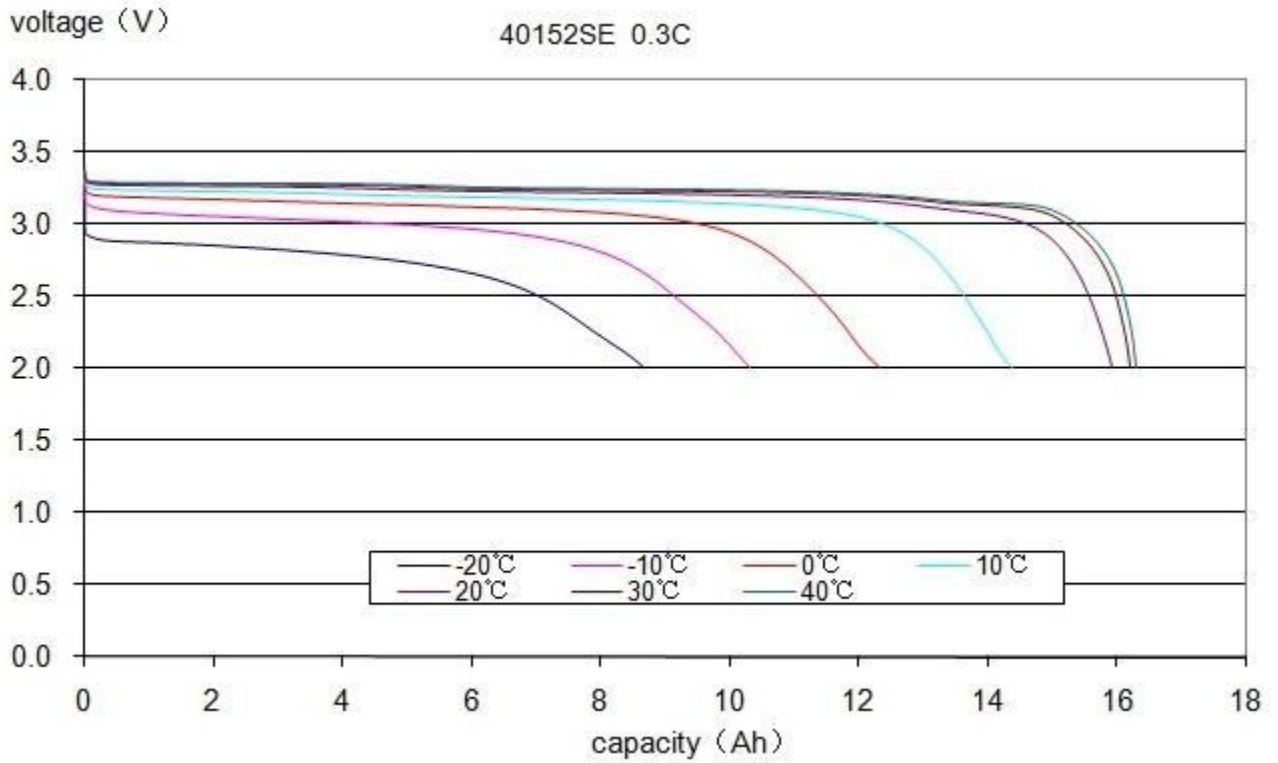
NO.	ITEM	Specifications	
3-1	Nominal Capacity:	15000mAh	
3-2	Rated voltage	3.2V	
3-3	Energy density (Wh/kg)	100	
3-4	Internal Resistance	$\leq 4m\Omega$	
3-5	Charge (CC-CV)	Charged with constant current to 3.65v and then charged with constant voltage to 0.1-0.2A	
3-6	Charge (float)	$\leq 3.6V$	
3-7	Max. charging current	3C	
3-8	Standard. charging voltage	3.65 \pm 0.05V	
3-9	Recommended charging current	0.5C	
3-10	Max. continuous discharging current	5C	
3-11	Max.pulse discharging current(30seconds)	10C (150A)	
	Recommended discharging current	1C(15A)	
3-12	Max. End-off discharged voltage	2.0V	
3-13	Self discharge rate (monthly)	2-3%	
3-14	Dimensions (mm)	Diameter	40 \pm 1
		Height	165.5 \pm 0.5
3-15	Weight (Approx.)	480g	
3-16	Working temperature	Charging	0~45°C
		Discharging	-20~65°C
3-17	Storage temperature	In one month	-20~45°C
		In six months	-20~35°C

*The battery shall be in the state of half –fully charged or with the voltage of 3.2~3.3V during storage and transportations.

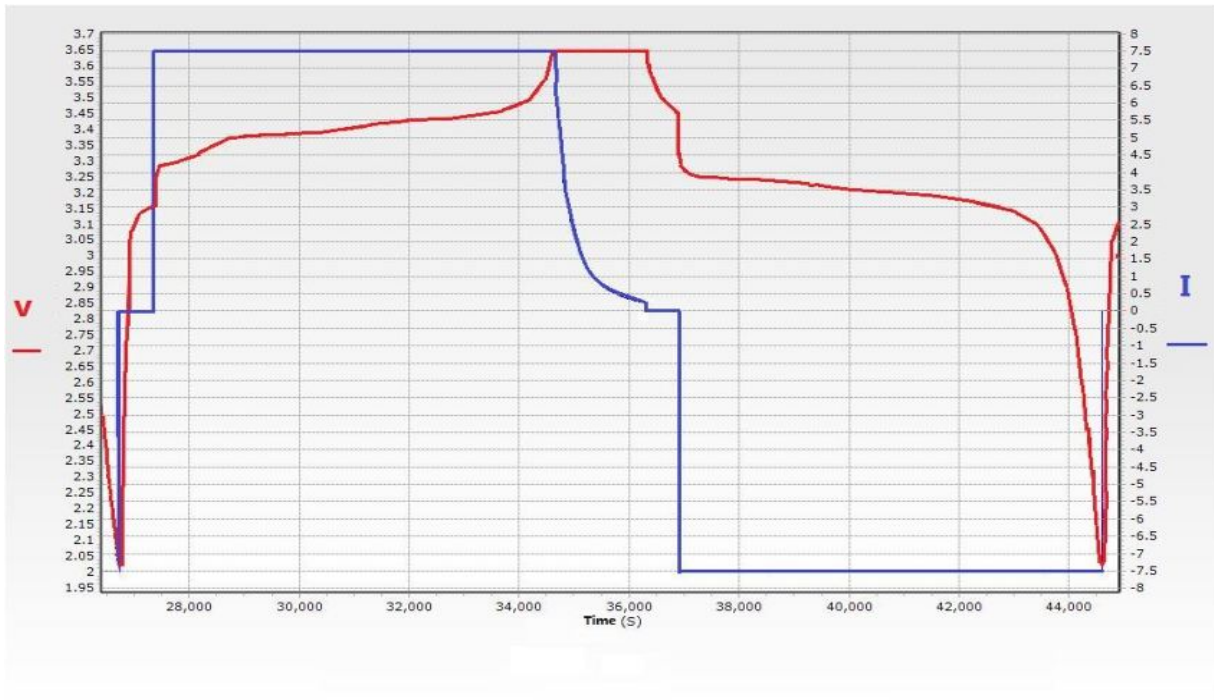
3-18 Dimensions drawing:



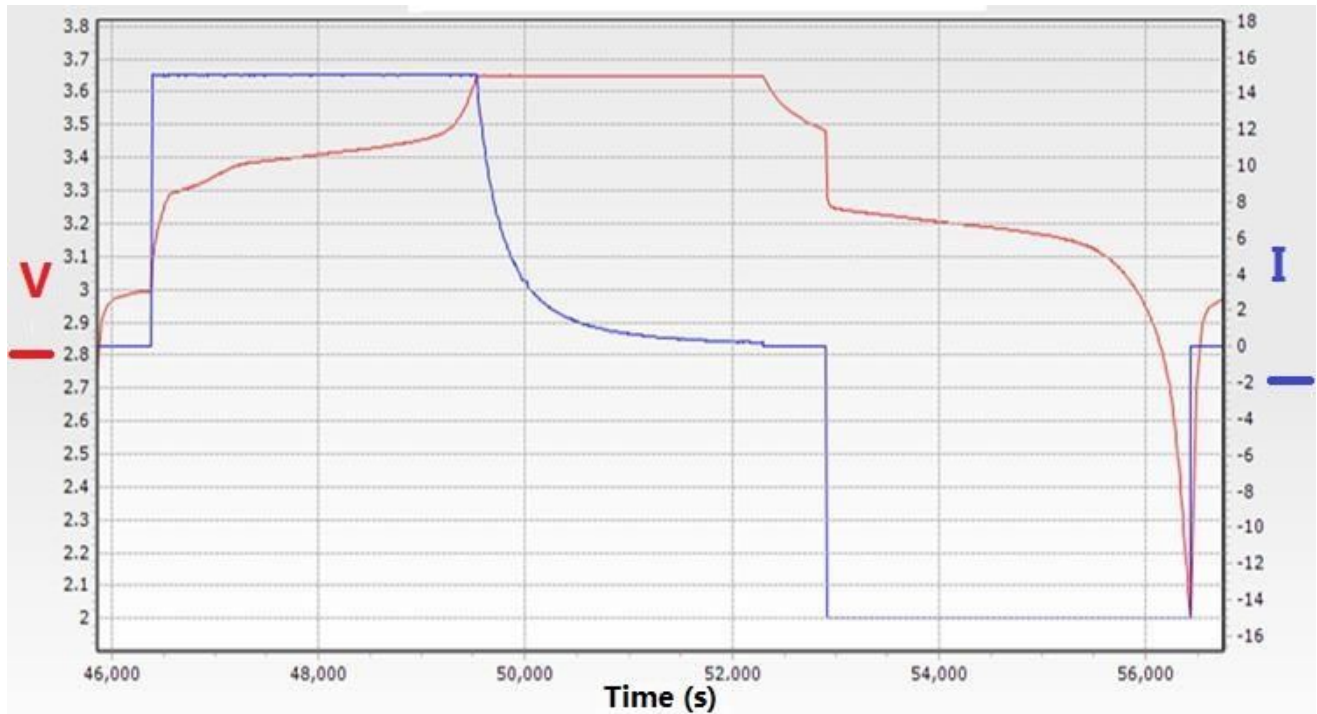
40152S discharging curves at different temperature:



40152S discharging and charging curves at 0.5C:



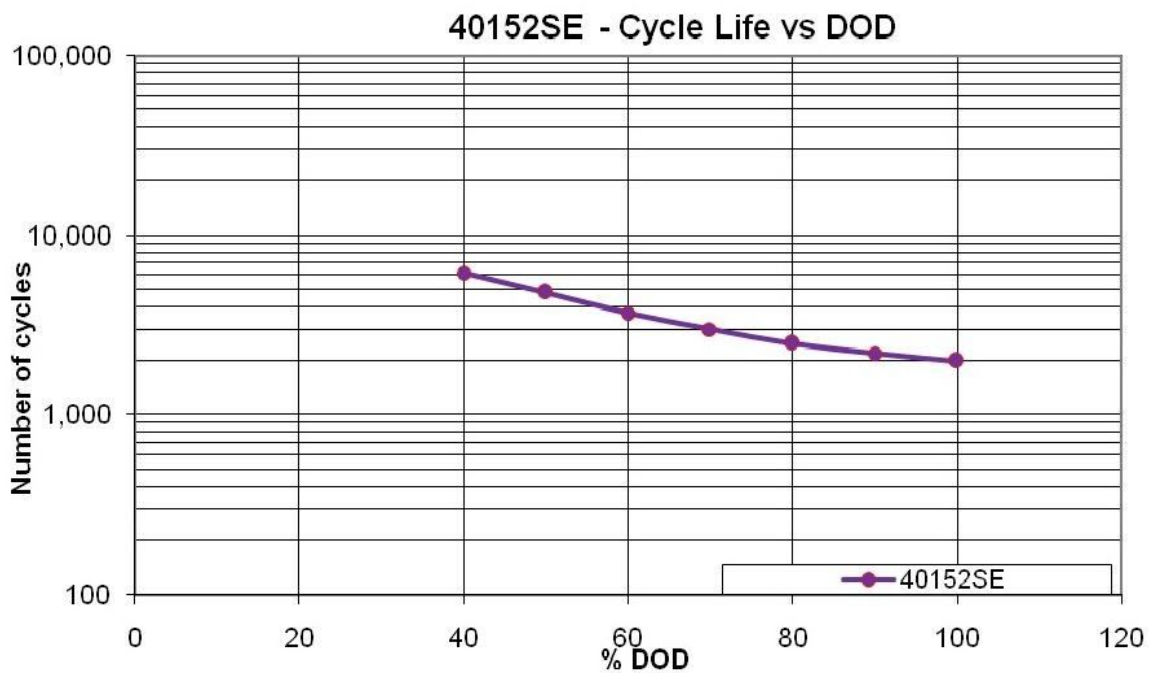
40152S discharging and charging curves at discharging rate of 1C:



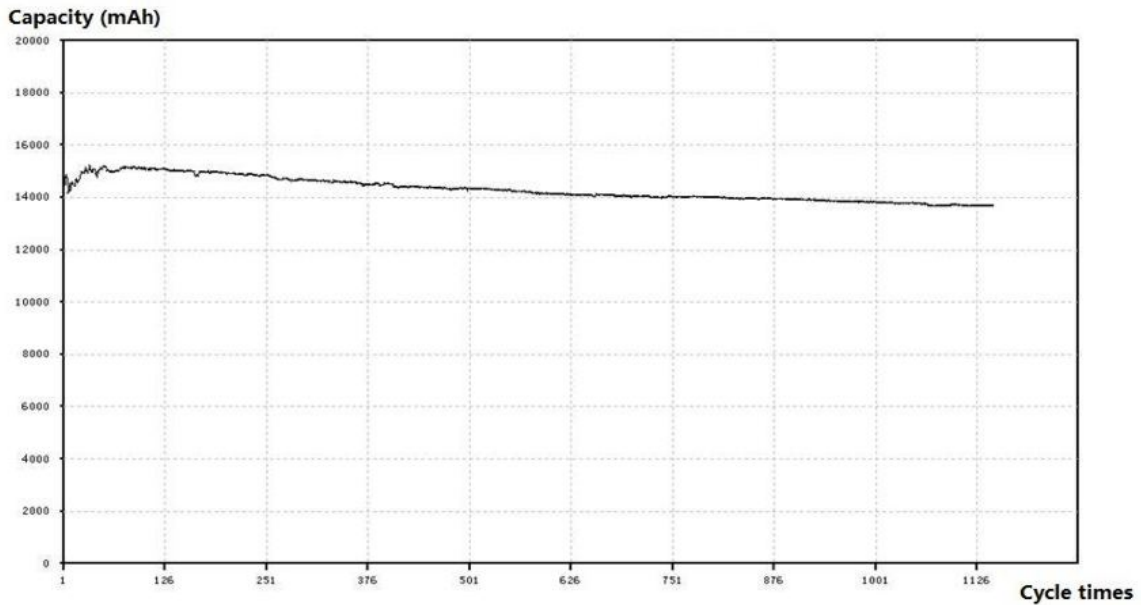
40152S discharging and charging curves at discharging rate of 5C:



40152S cycle life vs DOD:



40152S cycle life at 1C:



4. Test conditions

4.1 The experiments and survey should be on the nominal temperature of 20 ± 0.5 the nominal humidity should be 60% .

Standard charging: first charged by constant current of 0.5C, then by constant voltage up to 3.65v, and when the current falls down to 300mA, then stop the charging.

Standard discharging: discharging at constant current of 7500mA until the voltage falls down to 2.0V.

4.2 The testing facilities:

Voltmeter: Impedance > 1000Ω/piece;

Ammeter Total resistance < 0.01Ω;

Vernier Caliper: Precision: 0.02mm;

5. Testing

5.1 Appearance

The surface should be clean, no mechanical damage, adjacent point should be no rust, and there should be necessary marks on the cells.

5.2 Characteristics

Item	Test program	Standard
5.2.1 Open-circuit voltage	After standard charging, measure the open-circuit voltage in one hour.	≥3.3V
5.2.2 Nominal capacity	Discharging by constant current of 0.5C in one until the voltage falls down to 2.0V	Capacity ≥15Ah
5.2.3 Cycle life	At the temperature of 25±5°C, charged by constant current of 0.5C until the voltage comes up to 3.65V, then charged by constant voltage of 3.65v until the current falls down to ≤ 300mA, then kept aside for 0.5-1hour, then discharged of 0.5C until the voltage falls down to 2.0V, then kept aside for another 0.5-1hour, then stepped into the next cycle. If the capacity falls down ≤12000mAh for two continuous cycles, then it is considered as dead	≥2000times
5.2.4 Reserve ability of the capacity	After standard charging and stored at 25±5°C for 28days, then discharging at 0.5C to the voltage of 2.0V, the reserved capacity is ≥ 90% nominal capacity.	Capacity ≥ 13.5Ah
5.2.5 High Temperature performances	After standard charging and stored at 60±2°C for 4 hours, then discharging at 0.5C to voltage of 2.0V, the reserved capacity is ≥ 90% nominal capacity.	Capacity ≥ 13.5Ah
5.2.6 Low temperature performances	After standard charging and storage at -10±2°C for 4 hours, then discharging at 0.5C to the voltage of 2.0V, reserved capacity ≥ 60% nominal capacity.	Capacity ≥ 9Ah
5.2.7 Extrusion	Put the battery into the two planes of the extrusion equipment, boost pressure to 13KN, keep the pressure min. the vertical axis should parallels to the horizontal plane of the extrusion equipment, be vertical to the direction of extrusion, each battery only accept one test.	The battery must be no fire and no explosion.
5.2.8 Thermal shock	After putting the battery into the incubator, the temperature should be increased continuously at the rate of 5°C±2°C/min to 130°C and kept for 30 min, then take out the battery, resume to the room temperature.	The battery must be no fire, no explosion.
5.2.9 Overcharged	The test is made at temperature of 20±5°C. The battery should be discharged at 1A until the voltage is 2.0V, put the battery into ventilation cabinet, connecting the anode and cathode to the DC power supply. Change the output current of power supply to 15±5A, The	The battery must be no fire and no explosion

	voltage should not be lower than 10V, charging for 7 h or and the voltage stays the same, until the current falls down to 0.	
5.2.10 Forced discharge	The test is made at temperature of 25°C. Discharged at 1.5A until the voltage falls down to 2.0V, then reverse charged at 5A current for 90 min.	The battery must be no fire and no explosion.
5.2.11 Short circuit	After standard charging fully, put a battery which connected with thermocouple (The essential resistance of the circuit should be less than 50mΩ), short circuit for the anode and cathode, monitoring the temperature of the battery, when the battery temperature falls with a range of 10°C, then stop the testing.	The battery must be no fire and no explosion.
5.2.12 Acupuncture	The test is required to operating at the temperature 20°C±5°C. Standard charged to the voltage of 3.65V. Put the battery in which is connected with thermocouple into the ventilation cabinet, pricked with a diameter-3mm stainless steel pricker throughout the centre of the of the battery at most surface in 20mm/s~40mm/s speed, and keep 1min.	The battery must be no fire and no explosion.
5.2.13 Heavy Impact	Put the battery on the floor, put a 15.8mm Steel column into center of the battery, the vertical axis of the Steel column should be parallel to the floor, then let the 9.1kg's heavy object fall on to the steel column from a height of 610mm.	The battery must be no fire and no explosion.
5.2.14 Vibration	After standard charging fully, put the battery on the vibration table of vibrating frequency of 10Hz-30Hz, and continuously vibrated from X,Y,Z three directions with 10Hz-50Hz for 30mintues, and the speed is 1oct/min .	There is no damage of the appearance and no smoking, no penetration, no explode, and the voltage is no less than 3.2V
5.2.15 Collision	After vibration testing, fix the battery from X,Y,Z three perpendicularity and colliding pulsely at 100m/s ² , and 40~80times per min, and each pulse collisions keeps 16ms 1000±10 times.	There is no damage of the appearance and no smoking, no penetration, no explode, and the voltage is no less than 3.2V
5.2.16 Free fall drop	After standard charging fully, let the battery fall from a height of 1m from X,Y,Z six directions accordingly to the hardware	no fire, no explode, and the

	wood with thickness of 18-20mm on the cement floor, each for each direction, and then discharged at 1C until the voltage is 2V, then make them charging and discharging cycles no less than 3 cycles.	discharging time is no less than 50 minutes
5.2.17 Storage Characteristics	Battery shall be charged continuously at a constant current of 0.5C until the voltage is up to 3.65v, then charged at a constant voltage of 3.65v until the capacity falls down to 0.02c; and stored under the condition of normal temperature of 20°C±5°C for 30 days; After 30-days' storage, discharge the battery continuously at the constant current of 0.5C to the end-off voltage of 2.0V	Remaining capacity ≥ 13.5Ah

6. Matters need attention.

6.1 Don't put the battery near heat, such as fire, heater etc.

6.2 Please use the matched charger to charge the battery.

6.3 Check polarity before use.

6.4 Do not disassemble the cell.

6.5 Do not short the cell by connecting the anode and cathode directly with metal.

6.6 Do not put the cell into the water, or in the moisture place.

6.7 If the cells are stored without being used for 6 months, we recommend full charge the cells before us.

7. Shelf life

7.1 The shelf life is 24 months since the production time

7.2 We are not responsible for any accidents caused by abuse operating or using which are not compliant with the specifications and instructions.

8. Transportation

During the transportation, prevent the severe vibration, impact, exposure to the sun and rain, and keep the battery on a state of half-charged.